



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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D4434-5
Job Sheet 185994



Part No: D4434-5

Job Qty: 6 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/8/18

Job Tracking No:

Due Date: 11/30/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C SHEETS 10,11 IPP Rev:A 12.03.06 per REV.B DD verified by:EC IPP REV:B 13.04.01 AS PER D4434 REV.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	6 pcs		11/30/18	0.00	0.60	Waterjet - Flow		SC 18/12/05
110	QC	6 pcs		11/30/18	0.00	0.00	QC2 Waterjet-3		SC 18/12/05
120	QC	6 pcs		11/30/18	0.00	0.00	QC8-4		38
130	Brake NC	6 pcs		11/30/18	0.05	1.07	Brake NC 2		9-88 DAS
150	QC	6 pcs		11/30/18	0.00	0.00	QC5		JAN 02 2019 68
160	HandFinish	6 pcs		11/30/18	0.00	0.37	HandFinish1		BE 01-01-02
170	QC	6 pcs		11/30/18	0.00	0.00	QC7-3		38
210	Packaging	6 pcs		11/30/18	0.00	0.00	Packaging3-2	57615	JAN 03 2019
220	QC21-SA	6 Ea		11/30/18	0.00	0.00	QC21		21 JAN 03 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	5.6400 sf (.94 ea)	100-Waterjet - Flow - 1	5120084

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M6061T6S.040	6	230	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____	DISPOSITION Rework ☐ Scrap ☐ As-is ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐																		
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		Alternative : _____		MRB (QSI042) Approval _____																	
		Position _____		Completed By _____																	
				Lead hand / Supervisor Approval Verification _____																	
				QC / QA Coordinator Approval _____																	

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DART
 AEROSPACE
 Container No: S134863
 Part: D4434-5
 Job No: 185994
 Serial No/Batch: S134863
 Revision: _____
 Inspector: _____
 Exp Date: _____
 Instructions: Various STC's

Date: 12/05/18

ROOT CAUSE		JLT CATEGORY	
Environment ☐	No Re-verification ☐	Power Loss/Surge ☐	Positioned Wrong ☐
Design ☐	Operator ☐	Folio/Program ☐	Outside Dimensions ☐
Doc/Data ☐	Offset/Setup ☐	Grain ☐	Over/Under tolerance ☐
Equip/Tooling ☐	Supplier ☐	Weld ☐	Part Incorrect ☐
Handling/Pre ☐	Training ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐
Material ☐	Use for Testing ☐	Out of Sequence ☐	Part Moved ☐
Internal Transport ☐	Poor Information ☐	Off-set ☐	Drawing ☐
Tribal Knowledge ☐	Rushing ☐	Mislabeled ☐	Finish ☐
LOA ☐	Product Improvement ☐	Fit/Function ☐	Misread ☐
Substation ☐	Process Improvement ☐	Misaligned/off center ☐	Turning Sequence ☐
Past Expiry Date ☐	Manufacturing Process ☐		
Misidentified ☐	Past Due ☐		
OTHER : _____			

DART AEROSPACE LTD		Work Order:	185994
Description: Bracket		Part Number:	DY434-5
Inspection Dwg: DY434	Rev: C	Page 1 of 1	

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø 9,177	+0,005-0,001	Ø 9,177	1		150-09	
0,45	+/- 0,030	0,451	1		7/10	
1,14	+/- 0,030	1,142	1			
1,418	+/- 0,010	1,420	1			
1,600	+/- 0,010	1,604	1			
3,81	+/- 0,030	3,812	1			
4,16	+/- 0,030	4,154	1			
4,31	+/- 0,030	4,308	1			
4,76	+/- 0,030	4,752	1			
9,59	+/- 0,030	9,598	1			
9,88	+/- 0,030	9,888	1			
13,35	+/- 0,030	13,35	1			
14,19	+/- 0,030	14,19	1			
0,30	+/- 0,030	0,303	1			
1,00	+/- 0,030	1,002	1			
3,22	+/- 0,030	3,221	1			
3,31	+/- 0,030	3,333	1			
3,85	+/- 0,030	3,852	1			
4,11	+/- 0,030	4,114	1			
4,20	+/- 0,030	4,205	1			
0,34	+/- 0,030	0,342	1			
0,92	+/- 0,030	0,921	1			
0,95	+/- 0,030	0,949	1			
1,08	+/- 0,030	1,082	1			
3,46	+/- 0,030	3,466	1			
4,46	+/- 0,030	4,464	1			
1,400	+/- 0,010	1,404	1			
1,427	+/- 0,010	1,430	1			
0,040	+/- 0,010	0,040	1			

Measured by:	SC	Checked by:		QC Inspector:	38
Date:	18/12/05	Date:		Date:	DEC 06 2010

Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	